

SAFETY DATA SHEET

1. Identification

Product identifier	Propane
Other means of identification	
SDS number	WC002
Product code	UN1978
Recommended use	Portable fuel.
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/	Distributor information
Manufacturer/Supplier	Worthington Cylinder Corporation
Address	300 E. Breed St., Chilton, WI 5301
	United States
Contact person	Ann Stiefvater
E-mail address	Ann.Stiefvater@worthingtonindustries.com
Telephone number	1-920-849-1740
Emergency telephone number	1-703-527-3887 International / CHEMTREC 1-800-424-9300 Domestic

2. Hazard(s) identification

Physical hazards	Flammable gases	Category 1
	Gases under pressure	Liquefied gas
	Simple asphyxiants	Category 1
Health hazards	Not classified.	
Environmental hazards	Not classified.	
Label elements		



Signal word	Danger
Hazard statement	Extremely flammable gas. Contains gas under pressure; may explode if heated. May displace oxygen and cause rapid suffocation.
Precautionary statement	
Prevention	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Wear respiratory protection.
Response	Leaking gas fire: Do not extinguish, unless leak can be stopped safely. In case of leakage, eliminate all ignition sources.
Storage	Protect from sunlight. Store in a well-ventilated place.
Disposal	Dispose of waste and residues in accordance with local authority requirements.
Other hazards	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Propane	74-98-6	87.5-100
Propylene	115-07-1	0-10

Ethane		74-84-0	0-7
Butane		106-97-8	0-2.5
Additives		CAS number	%
Ethyl Mercaptan		75-08-1	<0.005
Composition comments	Gas concentrations are in percent by volume		
4. First-aid measures			
Inhalation	Remove from further exposure. For those pro others. Use adequate respiratory protection. unconsciousness occurs, seek immediate mo ventilation with a mechanical device or use n	If respiratory tract irritation, or edical assistance. If breathing	lizziness, nausea, or g has stopped, assist
Skin contact	Not likely, due to the form of the product. If fr (not exceeding 105°F/41°C). Keep immersed immediately.		
Eye contact	Not likely, due to the form of the product. If fr warm water (not exceeding 105°F/41°C) for a lenses. Get medical attention promptly if sym	at least 15 minutes. If easy to	o do, remove contact
Ingestion	This material is a gas under normal atmosph		-
Most important symptoms/effects, acute and delayed	Exposure to rapidly expanding gas or vaporiz exposure can cause suffocation from lack of mobility/consciousness. Victim may not be as unconsciousness without warning and so rap	oxygen. Symptoms may incl ware of asphyxiation. Asphyx	ude loss of kiation may bring about
Indication of immediate medical attention and special treatment needed	Exposure may aggravate pre-existing respira and treat symptomatically.	tory disorders. Provide gene	ral supportive measures
General information	If you feel unwell, seek medical advice (show personnel are aware of the material(s) involv		
5. Fire-fighting measures			
Suitable extinguishing media	Dry chemical powder. Carbon dioxide (CO2).	. Water fog. Foam.	
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as th	his will spread the fire.	
Specific hazards arising from the chemical	Extremely flammable gas. Vapors may form considerable distance to a source of ignition may be formed.		
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full p	protective clothing must be w	orn in case of fire.
Fire fighting equipment/instructions	Do not extinguish fires unless gas flow can b Promptly isolate the scene by removing all pe be taken involving any personal risk or withou not enter any enclosed or confined fire space self-contained breathing apparatus. Stop flow containers cool and to protect personnel effe water spray to disperse the vapors and to pro- from fire control or dilution from entering stre	ersons from the vicinity of the ut suitable training. For fires without proper protective ec of material. Use water to ke cting shutoff. If a leak or spill ptect personnel attempting to	e incident. No action sha involving this material, d quipment, including eep fire exposed has not ignited, use stop leak. Prevent runc
Specific methods	Use standard firefighting procedures and cor containers exposed to flames with water unti		volved materials. Cool
General fire hazards	Extremely flammable gas. Contents under pr exposed to heat or flame.	essure. Pressurized containe	er may explode when
6. Accidental release meas	sures		
Personal precautions,	Evacuate the area promptly. No action shall	be taken involving any perso	

Evacuate the area promptly. No action shall be taken involving any personal risk or without
suitable training. In the event of a leak evacuate all personnel until ventilation can restore oxygen
concentrations to safe levels. Keep unnecessary personnel away. Eliminate all ignition sources (no
smoking, flares, sparks, or flames in immediate area). Do not touch damaged containers or spilled
material unless wearing appropriate protective clothing. Ventilate closed spaces before entering
them. Wear appropriate personal protective equipment (See Section 8).

Methods and materials for	E
containment and cleaning up	C

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Stop leak if you can do so without risk. If possible, turn leaking containers so that gas escapes rather than liquid. Isolate area until gas has dispersed. For waste disposal, see section 13 of the SDS.

Should not be released into the environment. Prevent further leakage or spillage if safe to do so.

Environmental precautions

7. Handling and storage

Precautions for safe handling Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. All equipment used when handling the product must be grounded. Do not breathe gas. Avoid prolonged exposure. Do not enter storage areas or confined spaces unless adequately ventilated. Use only outdoors or in a well-ventilated area. Oxygen concentration should not fall below 19.5 % at sea level (pO2 = 135 mmHg). Mechanical ventilation or local exhaust ventilation may be required. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store at temperatures not exceeding 49°C/120°F. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Cylinders should be stored upright, with valve protection cap in place, and firmly secured to prevent falling or being knocked over. Protect cylinders from damage. Stored containers should be periodically checked for general condition and leakage. Store in original tightly closed container. Keep container tightly closed. Store in a well-ventilated place. Use care in handling/storage. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Туре	Value	
Butane (CAS 106-97-8)	STEL	1000 ppm	
Propylene (CAS 115-07-1)	TWA	500 ppm	
Additives	Туре	Value	
Ethyl Mercaptan (CAS 75-08-1)	TWA	0.5 ppm	

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Туре	Value	
Butane (CAS 106-97-8)	TWA	1000 ppm	
Propane (CAS 74-98-6)	TWA	1000 ppm	
Propylene (CAS 115-07-1)	TWA	860 mg/m3	
		500 ppm	
Additives	Туре	Value	
Ethyl Mercaptan (CAS 75-08-1)	TWA	1.3 mg/m3	
		0.5 ppm	

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Туре	Value		
Butane (CAS 106-97-8)	STEL	750 ppm		
	TWA	1000 ppm		
Propane (CAS 74-98-6)	TWA	1000 ppm		
Propylene (CAS 115-07-1)	TWA	500 ppm		
Additives	Туре	Value		
Ethyl Mercaptan (CAS 75-08-1)	TWA	0.5 ppm		
Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)				
Components	Туре	Value		
Butane (CAS 106-97-8)	STEL	1000 ppm		
Propylene (CAS 115-07-1)	TWA	500 ppm		

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

Additives	Туре	Value
Ethyl Mercaptan (CAS 75-08-1)	TWA	0.5 ppm

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Туре	Value	
Butane (CAS 106-97-8)	TWA	800 ppm	
Propane (CAS 74-98-6)	TWA	1000 ppm	
Propylene (CAS 115-07-1)	TWA	500 ppm	
Additives	Туре	Value	
Ethyl Mercaptan (CAS	TWA	0.5 ppm	

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Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment)

Components	Туре	Value
Butane (CAS 106-97-8)	TWA	1900 mg/m3
		800 ppm
Propane (CAS 74-98-6)	TWA	1800 mg/m3
		1000 ppm
Additives	Туре	Value
Ethyl Mercaptan (CAS 75-08-1)	TWA	1.3 mg/m3
		0.5 ppm
Biological limit values	No biological exposure limits noted fo	or the ingredient(s).
Appropriate engineering controls	Provide adequate ventilation and minimize the risk of inhalation of gas. Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits.	
Individual protection measure	s, such as personal protective equipm	ent
Eye/face protection	Wear approved safety glasses or goggles.	
Skin protection		
Hand protection	Wear appropriate chemical resistant gloves. Neoprene or nitrile gloves are recommended.	
Other	Wear protective clothing appropriate for the risk of exposure.	
Respiratory protection	If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Selection and use of respiratory protective equipment should be in accordance with CSA Standard Z94.4.	
Thermal hazards	Contact with liquefied gas might cause frostbites, in some cases with tissue damage. Wear appropriate thermal protective clothing, when necessary.	
General hygiene considerations	Do not eat, drink or smoke when using the product. Wash thoroughly after handling. Provide eyewash station and safety shower. Handle in accordance with good industrial hygiene and safety practices.	

9. Physical and chemical properties

Appearance	Colorless gas.
Physical state	Gas (Liquefied).
Form	Compressed liquefied gas.
Color	Colorless.
Odor	Rotten egg.
Odor threshold	Not available.
рН	Not applicable.
Melting point/freezing point	-306.4 °F (-188 °C)
Initial boiling point and boiling range	-43.6 °F (-42 °C) 14.7 psia
Flash point	-155.2 °F (-104.0 °C)
Evaporation rate	Not applicable.

Flammability (solid, gas)	Extremely flammable gas.	
Upper/lower flammability or exp	losive limits	

Explosive limit - lower (%)	2.15 %
Explosive limit - upper (%)	9.6 %
Vapor pressure	127 psig (21°C / 70°F)
Vapor density	Not available.
Relative density	0.504 (liquid) 1.5 (vapor) (air=1) @ 15°C / 60°F
Solubility(ies)	
Solubility (water)	Slightly soluble in water.
Partition coefficient (n-octanol/water)	1.77
Auto-ignition temperature	809.6 °F (432 °C)
Decomposition temperature	Not available.
Viscosity	Not applicable.
Other information	
Explosive properties	Not explosive.
Molecular weight	45 g/mol
Oxidizing properties	Not oxidizing.
Percent volatile	100 %
Specific gravity	0.5 (liquid) 1.5 (vapor) (air=1) @ 60°F

10. Stability and reactivity

Reactivity	Reacts violently with strong oxidants, nitrites, inorganic chlorides, chlorites and perchlorates causing fire and explosion hazard.
Chemical stability	Stable under normal temperature conditions and recommended use.
Possibility of hazardous reactions	Polymerization will not occur. May form explosive mixture with air.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Strong acids. Halogens. Nitrates.
Hazardous decomposition products	Thermal decomposition of this product can generate carbon monoxide and carbon dioxide. Hydrocarbons.

11. Toxicological information

Information on likely routes of exposure

Inhalation	High concentrations: Suffocation (asphyxiant) hazard - if allowed to accumulate to concentrations that reduce oxygen below safe breathing levels. Breathing of high concentrations may cause dizziness, light-headedness, headache, nausea and loss of coordination. Continued inhalation may result in unconsciousness.
Skin contact	Contact with liquefied gas may cause frostbite.
Eye contact	Contact with liquefied gas may cause frostbite.
Ingestion	This material is a gas under normal atmospheric conditions and ingestion is unlikely.
Symptoms related to the physical, chemical and toxicological characteristics	Exposure to rapidly expanding gas or vaporizing liquid may cause frostbite ("cold burn"). Very high exposure can cause suffocation from lack of oxygen. Victim may not be aware of asphyxiation. Asphyxiation may bring about unconsciousness without warning and so rapidly that victim may be unable to protect themself.
Information on toxical arisal off	

Information on toxicological effects

Acute toxicity

Not expected to be acutely toxic.

Components	Species	Test Results	
Propane (CAS 74-98-6)			
Acute			
Inhalation			
LC50	Rat	1355 mg/l	
Propylene (CAS 115-07-1)			
Acute			
Inhalation			
LC50	Mouse	680 mg/l, 2 Hours	
	Rat	658 mg/l, 4 Hours	
Skin corrosion/irritation	Not classified.		
Serious eye damage/eye irritation	Not classified.		
Respiratory or skin sensitizatio	n		
Respiratory sensitization	Not a respiratory sensitizer.		
Skin sensitization	This product is not expected to a	This product is not expected to cause skin sensitization.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.		
Carcinogenicity	This product is not considered to	be a carcinogen by IARC, ACGIH, NTP, or OSHA.	
Reproductive toxicity	This product is not expected to a	cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not classified.		
Specific target organ toxicity - repeated exposure	Not classified.		
Aspiration hazard	Not likely, due to the form of the	product.	
Further information	Exposure over a long period of time may cause central nervous system effects.		
12. Ecological informatio	n		
Ecotoxicity	The product is not expected to b	e hazardous to the environment.	
Persistence and degradability	The product is readily biodegradable.		
Bioaccumulative potential	The product is not expected to bioaccumulate.		
Partition coefficient n-octa	nol / water (log Kow)		
Propane		1.77	
Propylene (CAS 115-07-		1.77	
Mobility in soil	Not relevant, due to the form of the product.		
Other adverse effects	The product contains volatile organic compounds which have a photochemical ozone creation potential.		
13. Disposal consideration			
Disposal instructions	residual vapor that is flammable	o not dispose of any non-empty container. Empty containers have and explosive. Cylinders should be emptied and returned to a t. Do not puncture or incinerate even when empty. Dispose in egulations.	
Local disposal regulations	Dispose of in accordance with lo	ocal regulations.	
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.		
Waste from residues / unused products	Dispose in accordance with all a	pplicable regulations.	
Contaminated packaging	Empty containers should be take	en to an approved waste handling site for recycling or disposal.	
14. Transport information	ı		
TDG			
UN number	UN1978		

Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Packing group	Not applicable.
Environmental hazards	Not available.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
ΙΑΤΑ	
UN number	UN1978
UN proper shipping name	Propane
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Packing group	Not applicable.
Environmental hazards	No
ERG Code	10L
	Read safety instructions, SDS and emergency procedures before handling.
IMDG	
UN number	UN1978
UN proper shipping name	PROPANE
Transport hazard class(es)	
	2.1
Class	2.1
Subsidiary risk	- Natappliashla
Packing group	Not applicable.
Environmental hazards	
Marine pollutant	No
EmS	F-D, S-U
	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to	Not applicable.
Annex II of MARPOL 73/78 and	
the IBC Code	
General information	Avoid transport on vehicles where the load space is not separated from the driver's compartment.
	Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency. Before transporting product containers: Ensure that
	containers are firmly secured. Ensure cylinder valve is closed and not leaking. Ensure valve outlet
	cap nut or plug (where provided) is correctly fitted. Ensure valve protection device (where
	provided) is correctly fitted. Ensure adequate ventilation. Ensure compliance with applicable
	regulations.
15. Regulatory information	
Canadian regulations	This product has been classified in accordance with the hazard criteria of the HPR and the SDS
	contains all the information required by the HPR.
Controlled Drugs and Substa	ances Act
Not regulated.	
Export Control List (CEPA 19	999, Schedule 3)
Not listed.	
Greenhouse Gases	
Not listed.	
Precursor Control Regulation	ns
Not regulated.	
International regulations	
-	
Stockholm Convention	
Not applicable.	
Rotterdam Convention	
Not applicable.	
Kyoto protocol	
Not applicable.	
Montreal Protocol	

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
I Inited States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Vos

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory Yes *A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s). A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date	09-August-2016
Revision date	-
Version #	01
Further information	The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.
List of abbreviations	STEL: Short term exposure limit. TWA: Time weighted average. PEL: Permissible Exposure Limit. LC50: Lethal Concentration, 50%.
References	EPA: AQUIRE database NLM: Hazardous Substances Data Base HSDB® - Hazardous Substances Data Bank IARC Monographs. Overall Evaluation of Carcinogenicity National Toxicology Program (NTP) Report on Carcinogens ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices
Disclaimer	All information in this Safety Data Sheet is believed to be accurate and reliable. However, no guarantee or warranty of any kind is made with regard to the accuracy of information or the suitability of the recommendations contained herein. It is the user's responsibility to assess the safety and toxicity of this product under their own conditions of use and to comply with all applicable laws and regulations.
This MSDS contains revisions in the following section(s):	1 - 16