



# SAFETY DATA SHEET

Revision Date 13-Feb-2019

Version 6

## 1. IDENTIFICATION

### Product identifier

**Product Name** PC HEAVY DUTY HEADLINER & CARPET ADHESIVE 474G

### Other means of identification

**Product Code** 27829

### Recommended use of the chemical and restrictions on use

**Recommended Use** Adhesive (Spray, Special Purpose): Automotive Headliner

**Uses advised against** No information available

### Details of the supplier of the safety data sheet

#### Manufacturer Address

ITW Permatex  
6875 Parkland Blvd.  
Solon, Ohio 44139 USA  
Telephone: 1-87-Permatex  
(866) 732-9502

#### May Also Be Distributed by:

ITW Permatex Canada  
101-2360 Bristol Circle  
Oakville, ON Canada L6H 6M5  
Telephone: (800) 924-6994

#### 24-hour emergency phone number

Chem-Tel: 800-255-3924  
International Emergency:  
00+1+ 813-248-0585  
Contract Number: MIS0003453

**E-mail address:** mail@permatex.com

## 2. HAZARDS IDENTIFICATION

### Classification

#### **OSHA Regulatory Status**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Reproductive toxicity	Category 2
Specific target organ toxicity (single exposure)	Category 3
Specific target organ toxicity (repeated exposure)	Category 2
Aspiration toxicity	Category 1
Extremely flammable aerosol	Category 1
Gases under pressure	Liquefied gas

### Label elements

#### **Emergency Overview**

#### **Signal word**

**Danger**

Causes skin irritation  
Causes serious eye irritation

Suspected of damaging fertility or the unborn child  
May cause drowsiness or dizziness  
May cause damage to organs through prolonged or repeated exposure  
May be fatal if swallowed and enters airways  
Extremely flammable aerosol  
Pressurized container: May burst if heated  
Contains gas under pressure; may explode if heated



**Appearance** Colorless

**Physical state** Liquid Flammable Aerosol

**Odor** Solvent

#### Precautionary Statements - Prevention

Obtain special instructions before use  
Do not handle until all safety precautions have been read and understood  
Use personal protective equipment as required  
Wash face, hands and any exposed skin thoroughly after handling  
Wear eye/face protection  
Do not breathe dust/fume/gas/mist/vapors/spray  
Use only outdoors or in a well-ventilated area  
Keep away from heat/sparks/open flames/hot surfaces. - No smoking  
Do not spray on an open flame or other ignition source  
Pressurized container: Do not pierce or burn, even after use

#### Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
If eye irritation persists: Get medical advice/attention  
IF ON SKIN: Wash with plenty of soap and water  
If skin irritation occurs: Get medical advice/attention  
Take off contaminated clothing and wash before reuse  
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing  
IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician  
Do NOT induce vomiting

#### Precautionary Statements - Storage

Store locked up  
Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F

#### Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

#### Hazards not otherwise classified (HNOC)

Not applicable

#### Other Information

The classification as a carcinogen or mutagen need not apply since it can be shown that the substance contains less than 0.1 % w/w 1,3-butadiene (EINECS No. 203-450-8)

Unknown acute toxicity                      20 % of the mixture consists of ingredient(s) of unknown toxicity

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Weight-%
N-HEXANE	110-54-3	15 - 40
ACETONE	67-64-1	10 - 30
PROPANE	74-98-6	10 - 30
BUTANE	106-97-8	10 - 30

#### 4. FIRST AID MEASURES

##### Description of first aid measures

<b>General advice</b>	Get medical advice/attention if you feel unwell.
<b>Eye contact</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
<b>Skin contact</b>	IF ON SKIN: Wash skin with soap and water. If skin irritation persists, call a physician. Take off contaminated clothing and wash before reuse.
<b>Inhalation</b>	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.
<b>Ingestion</b>	IF SWALLOWED: Call a physician or poison control center immediately. Do NOT induce vomiting.
<b>Self-protection of the first aider</b>	Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

##### Most important symptoms and effects, both acute and delayed

**Symptoms** See section 2 for more information.

##### Indication of any immediate medical attention and special treatment needed

**Note to physicians** Treat symptomatically.

#### 5. FIRE-FIGHTING MEASURES

##### Suitable extinguishing media

Carbon dioxide (CO<sub>2</sub>), Dry chemical, Foam

##### Unsuitable extinguishing media

None

##### Specific hazards arising from the chemical

Extremely flammable. Heating causes rise in pressure with risk of bursting. Vapors may travel to source of ignition and flash back.

##### Explosion data

**Sensitivity to Mechanical Impact** None.  
**Sensitivity to Static Discharge** None.

##### Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

#### 6. ACCIDENTAL RELEASE MEASURES

##### Personal precautions, protective equipment and emergency procedures

**Personal precautions** ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Avoid contact with skin, eyes or clothing. Ensure adequate ventilation, especially in confined areas. Use personal protective equipment as required. Wash thoroughly after handling.

**Other Information** Ventilate the area.

**Environmental precautions**

**Environmental precautions** See Section 12 for additional Ecological Information.

**Methods and material for containment and cleaning up**

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Eliminate all ignition sources if safe to do so. Ensure adequate ventilation. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal.

**Prevention of secondary hazards** Clean contaminated objects and areas thoroughly observing environmental regulations.

**7. HANDLING AND STORAGE**

**Precautions for safe handling**

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice. Use personal protective equipment as required. Avoid contact with skin, eyes or clothing. Avoid breathing vapors or mists. Wash thoroughly after handling. Remove all sources of ignition. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Contents under pressure. Do not puncture or incinerate cans.

**Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

**Incompatible materials** Strong oxidizing agents, Amines

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Control parameters**

**Exposure Guidelines**

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
N-HEXANE 110-54-3	TWA: 50 ppm S*	TWA: 500 ppm TWA: 1800 mg/m <sup>3</sup> (vacated) TWA: 50 ppm (vacated) TWA: 180 mg/m <sup>3</sup>	IDLH: 1100 ppm TWA: 50 ppm TWA: 180 mg/m <sup>3</sup>
ACETONE 67-64-1	STEL: 500 ppm TWA: 250 ppm	TWA: 1000 ppm TWA: 2400 mg/m <sup>3</sup> (vacated) TWA: 750 ppm (vacated) TWA: 1800 mg/m <sup>3</sup> (vacated) STEL: 2400 mg/m <sup>3</sup> The acetone STEL does not apply to the cellulose acetate fiber industry. It is in effect for all other sectors (vacated) STEL: 1000 ppm	IDLH: 2500 ppm TWA: 250 ppm TWA: 590 mg/m <sup>3</sup>
PROPANE 74-98-6	: See Appendix F: Minimal Oxygen Content	TWA: 1000 ppm TWA: 1800 mg/m <sup>3</sup> (vacated) TWA: 1000 ppm (vacated) TWA: 1800 mg/m <sup>3</sup>	IDLH: 2100 ppm TWA: 1000 ppm TWA: 1800 mg/m <sup>3</sup>
BUTANE 106-97-8	STEL: 1000 ppm	(vacated) TWA: 800 ppm (vacated) TWA: 1900 mg/m <sup>3</sup>	TWA: 800 ppm TWA: 1900 mg/m <sup>3</sup>

NIOSH IDLH *Immediately Dangerous to Life or Health*

**Other Information** Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

**Appropriate engineering controls**

**Engineering Controls** Showers  
Eyewash stations  
Ventilation systems

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** Wear safety glasses with side shields (or goggles).  
**Skin and body protection** Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.  
**Respiratory protection** Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

**General Hygiene Considerations** Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

**9.1. Information on basic physical and chemical properties**

**Physical state** Liquid, Flammable Aerosol  
**Appearance** Colorless  
**Odor** Solvent  
**Odor threshold** No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No information available	
Melting point / freezing point	No information available	
Boiling point / boiling range	No information available	
Flash point	< -20 °C / < -4 °F	Extremely Flammable Aerosol Gives a flame projection at full valve opening or flashback at any degree of valve opening
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	9.5%	
Lower flammability limit:	2.1%	
Vapor pressure	No information available	
Vapor density	>1	Air = 1
Relative density	0.7	
Water solubility	No information available	
Solubility(ies)	No information available	
Partition coefficient	No information available	
Autoignition temperature	450 °C / 842 °F	
Decomposition temperature	No information available	
Kinematic viscosity	<20 cSt	
Dynamic viscosity	No information available	
Explosive properties	No information available	
Oxidizing properties	No information available	

**Other Information**  
**Softening point** No information available  
**Molecular weight** No information available  
**VOC Content (%)** 64%  
**Density** No information available

**Bulk density** No information available  
**SADT (self-accelerating decomposition temperature)** No information available

**10. STABILITY AND REACTIVITY**

**Reactivity**  
No information available

**Chemical stability**  
Stable under normal conditions

**Possibility of Hazardous Reactions**  
None under normal processing.

**Conditions to avoid**  
Heat, flames and sparks.

**Incompatible materials**  
Strong oxidizing agents, Amines

**Hazardous Decomposition Products**  
Carbon oxides

**11. TOXICOLOGICAL INFORMATION**

**Information on likely routes of exposure**

**Inhalation** May be harmful by inhalation. May cause drowsiness or dizziness.  
**Eye contact** Contact with eyes may cause irritation. May cause redness and tearing of the eyes.  
**Skin contact** May cause skin irritation and/or dermatitis.  
**Ingestion** Potential for aspiration if swallowed. Aspiration may cause pulmonary edema and pneumonitis.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
N-HEXANE 110-54-3	= 25 g/kg ( Rat )	= 3000 mg/kg ( Rabbit )	= 48000 ppm ( Rat ) 4 h
ACETONE 67-64-1	= 5800 mg/kg ( Rat )	-	= 50100 mg/m <sup>3</sup> ( Rat ) 8 h
PROPANE 74-98-6	-	-	= 658 mg/L ( Rat ) 4 h
BUTANE 106-97-8	-	-	= 658 g/m <sup>3</sup> ( Rat ) 4 h

**Information on toxicological effects**

**Symptoms** No information available.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Sensitization** No information available.  
**Germ cell mutagenicity** No information available.  
**Carcinogenicity** No information available.  
**Target Organ Effects** Central nervous system, Eyes, Peripheral Nervous System (PNS), Respiratory system, Skin.

The following values are calculated based on chapter 3.1 of the GHS document .

**ATEmix (oral)** 17211 mg/kg  
**ATEmix (dermal)** 8000 mg/kg

ATEmix (inhalation-gas) 839480 mg/l  
ATEmix (inhalation-dust/mist) 400.8 mg/l  
ATEmix (inhalation-vapor) 128000 mg/l

**12. ECOLOGICAL INFORMATION**

**Ecotoxicity**

50 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

**Persistence and degradability**

No information available.

**Bioaccumulation**

No information available.

**Mobility**

No information available.

Chemical Name	Partition coefficient
ACETONE 67-64-1	-0.24
PROPANE 74-98-6	2.3
BUTANE 106-97-8	2.89

**Other adverse effects**

No information available

**13. DISPOSAL CONSIDERATIONS**

**Waste treatment methods**

**Disposal of wastes** This material, as supplied, is a hazardous waste according to federal regulations (40 CFR 261).  
**Contaminated packaging** Do not reuse container.  
**US EPA Waste Number** D001

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
N-HEXANE 110-54-3	Toxic Ignitable
ACETONE 67-64-1	Ignitable

**14. TRANSPORT INFORMATION**

**DOT**

**UN/ID No** 1950  
**Proper shipping name:** Aerosols, Limited Quantity (LQ)  
**Hazard Class** 2.1  
**Emergency Response Guide Number** 126

**IATA**

UN/ID No ID 8000  
 Proper shipping name: Consumer commodity  
 Hazard Class 9  
 ERG Code 9L

**IMDG**

UN/ID No 1950  
 Proper shipping name: Aerosols, Limited Quantity (LQ)  
 Hazard Class 2.1  
 EmS-No F-D, S-U

**15. REGULATORY INFORMATION**

**International Inventories**

TSCA Complies  
 DSL/NDSL Complies  
 EINECS/ELINCS Complies  
 ENCS Not determined  
 IECSC Complies  
 KECL Complies  
 PICCS Complies  
 AICS Not determined

**Legend:**

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory  
 DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List  
 EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
 ENCS - Japan Existing and New Chemical Substances  
 IECSC - China Inventory of Existing Chemical Substances  
 KECL - Korean Existing and Evaluated Chemical Substances  
 PICCS - Philippines Inventory of Chemicals and Chemical Substances  
 AICS - Australian Inventory of Chemical Substances

**US Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
N-HEXANE - 110-54-3	1.0

**SARA 311/312 Hazard Categories**

Acute health hazard Yes  
 Chronic Health Hazard Yes  
 Fire hazard Yes  
 Sudden release of pressure hazard No  
 Reactive Hazard No

**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

**CERCLA**

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
N-HEXANE 110-54-3	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ
ACETONE 67-64-1	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ



**US State Regulations**

**California Proposition 65**

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
N-HEXANE - 110-54-3	Developmental

**U.S. State Right-to-Know Regulations**

Chemical Name	New Jersey	Massachusetts	Pennsylvania
N-HEXANE 110-54-3	X	X	X
ACETONE 67-64-1	X	X	X
PROPANE 74-98-6	X	X	X
BUTANE 106-97-8	X	X	X

**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

**WHMIS Hazard Class**

A Compressed gases, B2 - Flammable liquid, D2B - Toxic materials

**16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION**

<b>NFPA</b>	Health hazards 2	Flammability 4	Instability 0	-
<b>HMIS</b>	Health hazards 2	Flammability 4	Physical hazards 0	Personal protection B

NFPA (National Fire Protection Association)  
HMIS (Hazardous Material Information System)

Revision Date 13-Feb-2019

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**