



# SAFETY DATA SHEET

Revision Date 05-Oct-2015

Version 1

## 1. IDENTIFICATION

### Product identifier

**Product Name** VERSACHEM SPIDERPATCH INFERNO METAL REPAIR 85 GR

### Other means of identification

**Product Code** 90333

**Synonyms** None

### Recommended use of the chemical and restrictions on use

**Recommended Use** Adhesive

**Uses advised against** No information available

### Details of the supplier of the safety data sheet

#### Manufacturer Address

ITW Permatex  
10 Columbus Blvd.  
Hartford, CT 06106 USA

#### Distributor

ITW Permatex Canada  
35 Brownridge Road, Unit 1  
Halton Hills, ON Canada L7G 0C6  
Telephone: (800) 924-6994

**Company Phone Number** 1-87-Permatex  
(877) 376-2839

**24 Hour Emergency Phone Number** Chem-Tel: 800-255-3924  
International Emergency:  
00+1+ 813-248-0585  
Contract Number: MIS0003453

**E-mail address** mail@permatex.com

## 2. HAZARDS IDENTIFICATION

### Classification

#### OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

**NOTE: This product is a consumer product and is labeled in accordance with the US Consumer Product Safety Commission regulations which take precedence over OSHA Hazard Communication labeling. The actual container label will not include the label elements below. The labeling below applies to industrial/professional products.**

Acute toxicity - Oral	Category 4
Skin sensitization	Category 1
Carcinogenicity	Category 1A
Specific target organ toxicity (repeated exposure)	Category 1

### Label elements

#### Emergency Overview

#### Danger

Harmful if swallowed  
May cause an allergic skin reaction  
May cause cancer  
Causes damage to organs through prolonged or repeated exposure



**Appearance** Gray

**Physical state** Paste

**Odor** Mild

**Precautionary Statements - Prevention**

Obtain special instructions before use  
Do not handle until all safety precautions have been read and understood  
Use personal protective equipment as required  
Wash face, hands and any exposed skin thoroughly after handling  
Do not eat, drink or smoke when using this product  
Contaminated work clothing should not be allowed out of the workplace  
Wear protective gloves  
Do not breathe dust/fume/gas/mist/vapors/spray

**Precautionary Statements - Response**

IF exposed or concerned: Get medical advice/attention  
Specific treatment (see supplemental first aid instructions on this label)

IF ON SKIN: Wash with plenty of soap and water  
If skin irritation or rash occurs: Get medical advice/attention  
Wash contaminated clothing before reuse  
IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell  
Rinse mouth

**Precautionary Statements - Storage**

Store locked up

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**Hazards not otherwise classified (HNOC)**

Not applicable

**Other Information**

- Very toxic to aquatic life with long lasting effects

Unknown acute toxicity                      48.012 % of the mixture consists of ingredient(s) of unknown toxicity

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

**substance(s)**

Chemical Name	CAS No	Weight-%	Trade Secret
CALCIUM MAGNESIUM SILICATE	65997-17-3	10 - 30	*
IRON	7439-89-6	10 - 30	*
CHROMIUM	7440-47-3	7 - 13	*
MAGNESIUM SILICATE	14807-96-6	5 - 10	*
NICKEL	7440-02-0	5 - 10	*
CRYSTALLINE SILICA	14808-60-7	1 - 5	*

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

#### 4. FIRST AID MEASURES

##### Description of first aid measures

<b>General advice</b>	Get medical advice/attention if you feel unwell.
<b>Eye contact</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
<b>Skin contact</b>	IF ON SKIN: Wash skin with soap and water. If skin irritation persists, call a physician. Wash contaminated clothing before reuse.
<b>Inhalation</b>	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.
<b>Ingestion</b>	IF SWALLOWED: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.
<b>Self-protection of the first aider</b>	Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

##### Most important symptoms and effects, both acute and delayed

**Symptoms** See section 2 for more information.

##### Indication of any immediate medical attention and special treatment needed

**Note to physicians** Treat symptomatically.

#### 5. FIRE-FIGHTING MEASURES

##### Suitable extinguishing media

Carbon dioxide (CO<sub>2</sub>), Dry chemical, Foam

##### Unsuitable extinguishing media

None.

##### Specific hazards arising from the chemical

None in particular.

##### Explosion data

**Sensitivity to Mechanical Impact** None.

**Sensitivity to Static Discharge** None.

##### Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

#### 6. ACCIDENTAL RELEASE MEASURES

##### Personal precautions, protective equipment and emergency procedures

**Personal precautions** Ensure adequate ventilation, especially in confined areas. Avoid contact with eyes and skin. Use personal protective equipment as required.

##### Environmental precautions

**Environmental precautions** Do not flush into surface water or sanitary sewer system. See Section 12 for additional ecological information.

##### Methods and material for containment and cleaning up

- Methods for containment** Prevent further leakage or spillage if safe to do so.
- Methods for cleaning up** Ensure adequate ventilation. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal.
- Prevention of secondary hazards** Clean contaminated objects and areas thoroughly observing environmental regulations.

**7. HANDLING AND STORAGE**

**Precautions for safe handling**

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use personal protective equipment as required.

**Conditions for safe storage, including any incompatibilities**

- Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place.
- Incompatible materials** Strong oxidizing agents

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Control parameters**

**Exposure Guidelines**

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
CALCIUM MAGNESIUM SILICATE 65997-17-3	TWA: 1 fiber/cm <sup>3</sup> respirable fibers: length >5 μm, aspect ratio ≥3:1, as determined by the membrane filter method at 400-450X magnification [4-mm objective], using phase-contrast illumination TWA: 5 mg/m <sup>3</sup> inhalable fraction	-	-
CHROMIUM 7440-47-3	TWA: 0.5 mg/m <sup>3</sup>	TWA: 1 mg/m <sup>3</sup> (vacated) TWA: 1 mg/m <sup>3</sup>	IDLH: 250 mg/m <sup>3</sup> TWA: 0.5 mg/m <sup>3</sup>
MAGNESIUM SILICATE 14807-96-6	TWA: 2 mg/m <sup>3</sup> particulate matter containing no asbestos and <1% crystalline silica, respirable fraction	(vacated) TWA: 2 mg/m <sup>3</sup> respirable dust <1% Crystalline silica, containing no Asbestos TWA: 20 mppcf if 1% Quartz or more, use Quartz limit	IDLH: 1000 mg/m <sup>3</sup> TWA: 2 mg/m <sup>3</sup> containing no Asbestos and <1% Quartz respirable dust
NICKEL 7440-02-0	TWA: 1.5 mg/m <sup>3</sup> inhalable fraction	TWA: 1 mg/m <sup>3</sup> (vacated) TWA: 1 mg/m <sup>3</sup>	IDLH: 10 mg/m <sup>3</sup> Ni TWA: 0.015 mg/m <sup>3</sup> except Nickel carbonyl Ni
CRYSTALLINE SILICA 14808-60-7	TWA: 0.025 mg/m <sup>3</sup> respirable fraction	(vacated) TWA: 0.1 mg/m <sup>3</sup> respirable dust : (30)/(%SiO <sub>2</sub> + 2) mg/m <sup>3</sup> TWA total dust : (250)/(%SiO <sub>2</sub> + 5) mppcf TWA respirable fraction : (10)/(%SiO <sub>2</sub> + 2) mg/m <sup>3</sup> TWA respirable fraction	IDLH: 50 mg/m <sup>3</sup> respirable dust TWA: 0.05 mg/m <sup>3</sup> respirable dust

NIOSH IDLH *Immediately Dangerous to Life or Health*

**Other Information** Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

**Appropriate engineering controls**

- Engineering Controls** Showers  
Eyewash stations  
Ventilation systems

**Individual protection measures, such as personal protective equipment**

<b>Eye/face protection</b>	Wear safety glasses with side shields (or goggles).
<b>Skin and body protection</b>	Wear protective gloves and protective clothing.
<b>Respiratory protection</b>	Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.
<b>General Hygiene Considerations</b>	Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

**Information on basic physical and chemical properties**

<b>Physical state</b>	Paste
<b>Appearance</b>	Gray
<b>Odor</b>	Mild
<b>Odor threshold</b>	No information available

Property	Values	Remarks • Method
<b>pH</b>	No information available	
<b>Melting point / freezing point</b>	No information available	
<b>Boiling point / boiling range</b>	> 260 °C / 500 °F	
<b>Flash point</b>	None	
<b>Evaporation rate</b>	< 1	Butyl acetate = 1
<b>Flammability (solid, gas)</b>	No information available	
<b>Flammability Limit in Air</b>		
<b>Upper flammability limit:</b>	No information available	
<b>Lower flammability limit:</b>	No information available	
<b>Vapor pressure</b>	No information available	
<b>Vapor density</b>	>1	Air = 1
<b>Relative density</b>	3.2	
<b>Water solubility</b>	Insoluble in water	
<b>Solubility in other solvents</b>	No information available	
<b>Partition coefficient</b>	No information available	
<b>Autoignition temperature</b>	No information available	
<b>Decomposition temperature</b>	No information available	
<b>Kinematic viscosity</b>	No information available	
<b>Dynamic viscosity</b>	No information available	
<b>Explosive properties</b>	No information available	
<b>Oxidizing properties</b>	No information available	

**Other Information**

<b>Softening point</b>	No information available
<b>Molecular weight</b>	No information available
<b>VOC Content (%)</b>	0
<b>Density</b>	No information available
<b>Bulk density</b>	No information available

**10. STABILITY AND REACTIVITY**

**Reactivity**  
No data available

**Chemical stability**  
Stable under recommended storage conditions

**Possibility of Hazardous Reactions**

None under normal processing.

**Conditions to avoid**

Excessive heat.

**Incompatible materials**

Strong oxidizing agents

**Hazardous Decomposition Products**

Carbon oxides

**11. TOXICOLOGICAL INFORMATION**

**Information on likely routes of exposure**

<b>Inhalation</b>	Harmful by inhalation.
<b>Eye contact</b>	Contact with eyes may cause irritation. May cause redness and tearing of the eyes.
<b>Skin contact</b>	May cause skin irritation and/or dermatitis. May cause sensitization by skin contact.
<b>Ingestion</b>	Harmful if swallowed.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
IRON 7439-89-6	= 984 mg/kg ( Rat )	-	-
NICKEL 7440-02-0	> 9000 mg/kg ( Rat )	-	-
CRYSTALLINE SILICA 14808-60-7	= 500 mg/kg ( Rat )	-	-

**Information on toxicological effects**

**Symptoms** No information available.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Sensitization** No information available.  
**Germ cell mutagenicity** No information available.  
**Carcinogenicity** The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
CALCIUM MAGNESIUM SILICATE 65997-17-3	-	Group 3	-	-
CHROMIUM 7440-47-3	-	Group 3	-	-
MAGNESIUM SILICATE 14807-96-6	-	Group 3	-	-
NICKEL 7440-02-0	-	Group 1	Known	X
CRYSTALLINE SILICA 14808-60-7	A2	Group 1	Known	X

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 1604 mg/kg  
ATEmix (dermal) 29541 mg/kg

**12. ECOLOGICAL INFORMATION**

**Ecotoxicity**

44.732 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Chemical Name	Algae/aquatic plants	Fish	Crustacea
IRON 7439-89-6	-	13.6: 96 h Morone saxatilis mg/L LC50 static	-
MAGNESIUM SILICATE 14807-96-6	-	100: 96 h Brachydanio rerio g/L LC50 semi-static	-
NICKEL 7440-02-0	0.18: 72 h Pseudokirchneriella subcapitata mg/L EC50 0.174 - 0.311: 96 h Pseudokirchneriella subcapitata mg/L EC50 static	100: 96 h Brachydanio rerio mg/L LC50 1.3: 96 h Cyprinus carpio mg/L LC50 semi-static 10.4: 96 h Cyprinus carpio mg/L LC50 static	100: 48 h Daphnia magna mg/L EC50 1: 48 h Daphnia magna mg/L EC50 Static

**Persistence and degradability**

No information available.

**Bioaccumulation**

No information available.

**Mobility**

No information available.

**Other adverse effects**

No information available

**13. DISPOSAL CONSIDERATIONS**

**Waste treatment methods**

**Disposal of wastes** Disposal should be in accordance with applicable regional, national and local laws and regulations.

**Contaminated packaging** Do not reuse container.

**US EPA Waste Number** Not applicable

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
CHROMIUM 7440-47-3	-	Included in waste streams: F032, F034, F035, F037, F038, F039	5.0 mg/L regulatory level	-
NICKEL 7440-02-0	-	Included in waste streams: F006, F039	-	-

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
CHROMIUM 7440-47-3	Toxic Corrosive Ignitable
NICKEL 7440-02-0	Toxic powder Ignitable powder

**14. TRANSPORT INFORMATION**

**DOT**

**Proper shipping name:** Not regulated

**IATA**

**Proper shipping name:** Not regulated

**IMDG**

Proper shipping name: Not regulated

**15. REGULATORY INFORMATION**

**International Inventories**

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Not Listed.
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

**Legend:**

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory  
 DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List  
 EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
 ENCS - Japan Existing and New Chemical Substances  
 IECSC - China Inventory of Existing Chemical Substances  
 KECL - Korean Existing and Evaluated Chemical Substances  
 PICCS - Philippines Inventory of Chemicals and Chemical Substances  
 AICS - Australian Inventory of Chemical Substances

**US Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
CHROMIUM - 7440-47-3	1.0
NICKEL - 7440-02-0	0.1

**SARA 311/312 Hazard Categories**

Acute health hazard	Yes
Chronic Health Hazard	Yes
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

**CWA (Clean Water Act)**

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
CHROMIUM 7440-47-3	-	X	X	-
NICKEL 7440-02-0	-	X	X	-

**CERCLA**

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
CHROMIUM 7440-47-3	10 lb	-	RQ 10 lb final RQ RQ 4.54 kg final RQ
NICKEL 7440-02-0	100 lb	-	RQ 100 lb final RQ RQ 45.4 kg final RQ

**US State Regulations**



**California Proposition 65**

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
NICKEL - 7440-02-0	Carcinogen
CRYSTALLINE SILICA - 14808-60-7	Carcinogen

**U.S. State Right-to-Know Regulations**

Chemical Name	New Jersey	Massachusetts	Pennsylvania
CHROMIUM 7440-47-3	X	X	X
MAGNESIUM SILICATE 14807-96-6	X	X	X
NICKEL 7440-02-0	X	X	X
CRYSTALLINE SILICA 14808-60-7	X	X	X
SILICON 7440-21-3	X	X	X

**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

**WHMIS Hazard Class**

D2A - Very toxic materials D2B - Toxic materials Non-controlled

<b>NFPA</b>	Health hazards 2	Flammability 0	Instability 0	-
<b>HMIS</b>	Health hazards 2	Flammability 0	Physical hazards 0	Personal protection B

NFPA (National Fire Protection Association)  
HMIS (Hazardous Material Information System)

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**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**